

GENUINE PARTS

INSTALLATION INSTRUCTIONS

1. **DESCRIPTION**: Front Splash Guard Kit

2. APPLICATION: G Coupe

3. PART NUMBER: 999J2 JUxxxC3 (xxx Designates model year and color)

4. KIT CONTENTS:

Item	Qty.	Description	Part Number
Α	1	Splash Guard - Front Right	
В	1	Splash Guard - Front Left	
С	4	Tapping Screw M5	14-51 00891
D	2	U - Nut M5	12-41 0019U
Е	2	Push Pin	11296 AG000











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5. TOOLS REQUIRED:

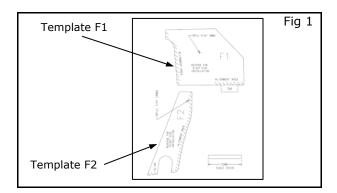
- #2 Phillips Screwdriver
- Drill Motor
- Masking Tape

- Scissors
- Awl or Punch
- 1/8" (3mm) Drill Bit
- 1/4" (6mm) Drill Bit
- 5/16" (8mm) Drill Bit

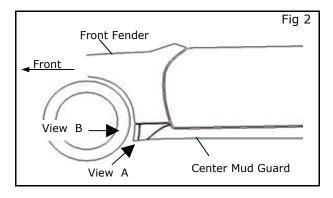
6. PRE-INSTALLATION CAUTIONS/NOTES:

- These instructions are for the left side of the vehicle; the same procedure applies to the right side.
- For the right side installation, use the template with the text facing the vehicle.

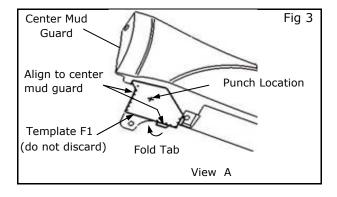
7. INSTALLATION PROCEDURE:



- 1) Paper template cutting
 - a) Cut out paper templates: F1 and F2.
 - b) Identify Templates F1 and F2 for splash guard installation. (Fig 1)



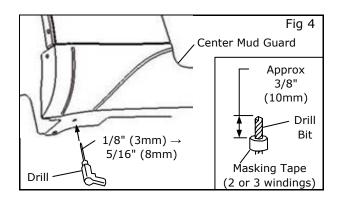
2) Left, front vehicle hole drilling



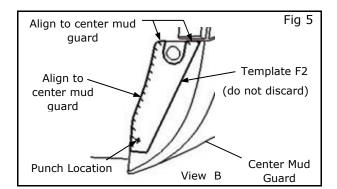
- a) Jack up the vehicle using the instructions under the "Changing a Flat Tire" section of the owner's manual.
- b) Fold tabs and align Template F1 to the center mud guard. (Fig 3)
- c) Use masking tape to fix the template to the center mud guard.
- d) Center punch at 1 location. (Fig 3)
- e) Slowly remove the masking tape and Template F1.

NOTE:

Be sure not to damage the template during removal, as it will be required for right side splash guard installation.



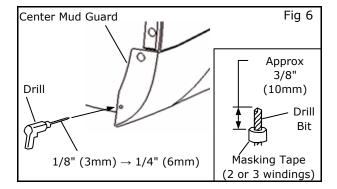
- f) Wrap masking tape around 1/8" (3mm) and 5/16" (8mm) drill bits, approximately 3/8" (10mm) from the tip. (Fig 4)
- g) Drill a 1/8 " (3mm) \rightarrow 5/16" (8mm) hole at 1 marked location on the lower center mud guard. (Fig 4)
- h) Lower the vehicle to its original position.



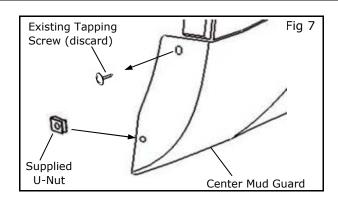
- Turn the tire to the left during the left, front vehicle hole creation. (Turn the tire to the right during the right, front vehicle hole creation.)
- j) Align Template F2 to the center mud guard. (Fig 5)
- Use masking tape to fix the template to the center mud guard.
- I) Center punch at 1 location. (Fig 5)
- m) Slowly remove the masking tape and Template F2.

NOTE:

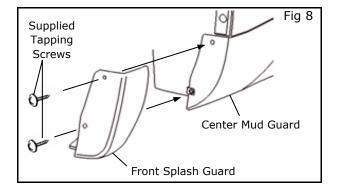
Be sure not to damage the template during removal, as it will be required for right side splash guard installation.



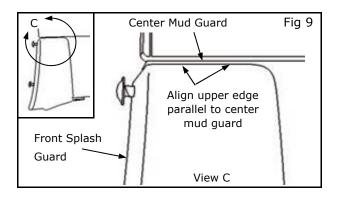
- n) Wrap masking tape around 1/8" (3mm) and 1/4" (6mm) drill bits, approximately 3/8" (10mm) from the tip. (Fig 6)
- o) Drill a 1/8" (3mm) → 1/4" (6mm) hole at 1 marked location on the center mud guard. (Fig 6)



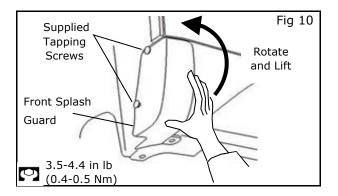
- 3) Left, front splash guard installation
 - a) Remove existing tapping screw and discard. (Fig 7)
 - b) Using a clean, lint free cloth and 50/50 alcohol/water solution, wipe any dirt and oil from the installation surface.
 - c) Install 1 supplied U-Nut over hole on center mud guard. (Fig 7)



d) While holding the front splash guard up and firmly to the vehicle, loosely install with supplied tapping screws. (Fig 8)

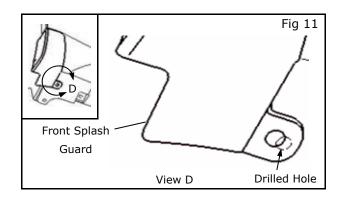


e) Align upper edge of front splash guard to be parallel with upper edge of center mud guard. (Fig 9)



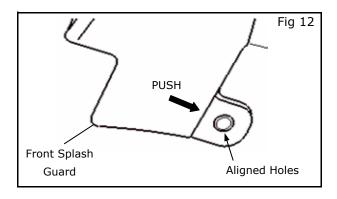
- f) While rotating and lifting the splash guard, tighten supplied tapping screw in uppermost position only. (Fig 10)
 - Reference tightening torque: 3.5 to 4.4 inlb (0.4 to 0.5 Nm)
- g) While rotating and lifting the front splash guard, tighten supplied tapping screw in lower position only. (Fig 10)

Reference tightening torque: 3.5 to 4.4 inlb (0.4 to 0.5 Nm)

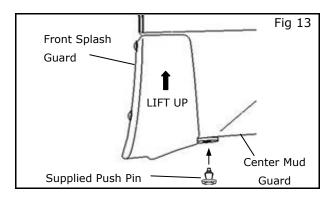


NOTE:

The lower hole in the splash guard may not align with drilled hole. (Fig 11)



h) Push the splash guard rearward to align lower holes. (Fig 12)

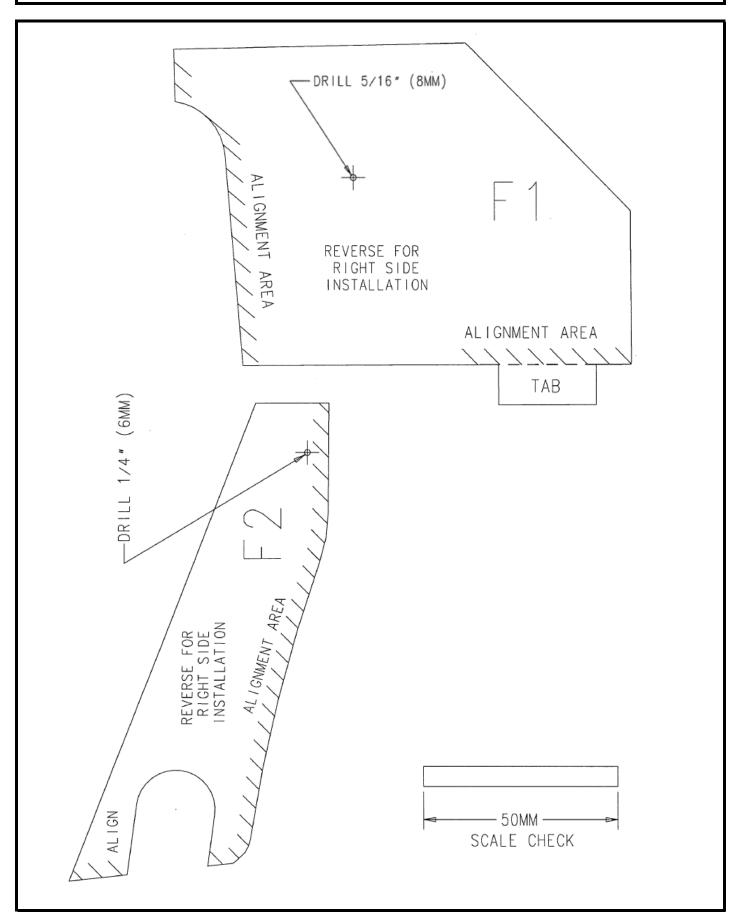


i) Install supplied push pin into aligned holes. (Fig 13)

NOTE:

Be sure no gap occurs between center mud guard and splash guard.

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